

Metal Insert (Tin Boxes)

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting. Protective plastic sheet on the insert must be peeled off before use with CL Metal Plus or sublimation.

When pressing is done, open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool.

Heat Press Setup

Set your heat press to 360°F. Before pressing, test the pressure on a blank steel insert. The pressure should be **light**. Ensure that your press has reached 360°F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate. You can simply fold a full sheet in half and that should be sufficient. **DO NOT ALLOW ANY PART OF THE METAL INSERT EDGES TO BE IN DIRECT CONTACT WITH YOUR HEAT PLATEN.**

Pressing

Press Temperature: 360°F | Press Time 45 seconds

Light Pressure, hot peel

1. Place two pieces of plain paper on your heat press.
2. Place imaged sublimation paper on the heat press with image face up.
3. Place white metal insert on top of sublimation paper with printable side (white side) face down.
4. Place two pieces of plain paper on top of Aluminum insert.
5. Press at **360°F** for **45 seconds**.
6. Once pressing is done, immediately peel off sublimation paper.
7. Leave steel insert on a cold surface to cool.

Application to Tin Box

Attaching the insert to your Tin Box:

- 1.) Attach the imaged metal insert onto the cover by removing the protective covering to expose the adhesive and firmly set the insert onto the lid

For Technical Support and to Re-Order

Tel: 1-800-565-5686 | Fax: 1-800-565-5622 | www.jotoimagingsupplies.com
Blaine WA, Las Vegas NV, Nashville TN, Coquitlam BC, Brampton ON

Metal Insert (Tin Boxes)

LASER TRANSFER PAPER

Printing

- Print Mirror Image
- Print using heavy to Label mode depending on the printer you are using.
- Once printed, ensure that the toner has adhered properly to the paper.

Important

Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting. Protective plastic sheet on the insert must be peeled off before use with CL Metal Plus or sublimation.

It is very important that heavy and even pressure is applied to the substrate and paper. Also when peeling, you do so with a smooth consistent motion.

Heat Press Setup

Set your heat press to 330°F. Before pressing, test the pressure on a blank steel insert. The pressure should be **heavy**. Ensure that your press has reached 330°F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and a foam pad on top of your substrate. **DO NOT ALLOW ANY PART OF THE METAL INSERT EDGES TO BE IN DIRECT CONTACT WITH YOUR HEAT PLATEN.**

Pressing

Press Temperature: 330F | Press Time 180 seconds

Medium Pressure, hot or cold peel

1. Place two pieces of plain paper on your heat press.
2. Place white metal insert on heat press with printable side (white side) face up.
3. Place imaged CL Metal Plus on top of Aluminum insert with image face down
4. Place a foam pad on top of CL Metal Plus Paper.
Note: Do not use a Teflon sheet when pressing
5. Close your heat press
6. Once pressing is done, leave on a cold surface to cool
7. Peel transfer paper warm/cold

Application to Phone Cover

Attaching the insert to your Tin Box:

- 1.) Attach the imaged metal insert onto the cover by removing the protective covering to expose the adhesive and firmly set the insert onto the lid

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