

# Sublimable Door Mat

## SUBLIMATION

### Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a “ghost” image). When the object is removed from the press, just let it cool.

### Heat Press Setup

Set your heat press to 375°F. Before pressing, test the pressure on a door mat. The pressure should be **Low-Medium**. Ensure that your press has reached 370°F before pressing.

For full bleed best results, ensure that the printed sublimation paper is at least 2” larger than the height and width of the door mat, so that the edges of the paper protrude at least 1” past the edges of the doormat on all sides when aligned to the door mat.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate. You can simply fold a full sheet in half and that should be sufficient.

### Pressing

**Press Temperature: 375°F | Press Time: 60 seconds**  
**Low-Medium Pressure, hot peel**

1. Remove door mat insert from the door mat frame.
2. Place two pieces of plain paper on your heat press.
3. Tape imaged sublimation paper to the door mat insert using heat tape.
4. Place the door mat with taped imaged sublimation paper in heat press with the paper on top.
5. Place a piece of plain paper on top.
6. Press at **375°F** for **60 seconds**.  
Note: Do NOT use a Teflon sheet when pressing.
7. Once pressing is done, immediately peel off the sublimation paper.
8. Leave door mat to cool on a table.
9. Place the insert back into the door mat frame.

### For Technical Support and to Re-Order

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