

Silicon Card Holder

SUBLIMATION

Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool.

Heat Press Setup

Set your heat press to 360°F. Before pressing, test the pressure on a blank Silicon Card Holder insert. The pressure should be **medium**. Ensure that your press has reached 360°F before pressing.

Protect your heat press with at least one piece of plain paper underneath your substrate and another on top of your substrate.

Pressing

Press Temperature: 360°F | Press Time 120 seconds Medium Pressure, hot or cold peel

- 1. Place two pieces of plain paper on your heat press.
- 2. Place white fabirc insert on heat press with printable side (white side) face up.
- 3. Tape imaged sublimation paper on top of fabric insert with image face down.
- 4. Place another piece of paper on top.
- 5. Press at **360°F** for **120 seconds**.
- 6. Once pressing is done, leave on a cold surface to cool.
- 7. Peel transfer paper warm or cold.

Application to Card Holder

Attaching the insert to your ard holder:

1.) Attach the imaged fabric insert onto the cover by removing the protective covering to expose the adhesive and firmly set the insert onto the cover.

For Technical Support and to Re-Order

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