

# **Shopping Bags**

## SUBLIMATION

#### **Printing**

For Epson SureColor Series, please use a fabric profile. For sublijet users, please use the Sawgrass Print Manager with the setting "Polyester". All images should be MIRRORED unless specified below.

### **Important**

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting. Protective plastic sheet on the insert must be peeled off before use with sublimation.

When pressing is done, open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image). When the object is removed from the press, just let it cool.

### **Heat Press Setup**

Set your heat press to 400°F. Before pressing, test the pressure. The pressure should be **medium**. Ensure that your press has reached 400°F before pressing.

Protect your heat press with at least two pieces of plain paper underneath your substrate and on top of your substrate.

#### **Pressing**

# Press Temperature: 400°F | Press Time 30 seconds Medium Press, Hot Peel

- 1. Place two pieces of plain paper on your heat press.
- 2. Tape imaged sublimation paper to the shopping bag with heat tape. The printable sides should be facing each other.
- 3. Place the shopping bag with taped imaged sublimation paper in heat press with the paper on top.
- 4. Place a piece of plain paper on top.
- 5. Press at 400°F for 30 seconds.
  - Note: Do NOT use a Teflon sheet when pressing.
- 6. Once pressing is done, immediately peel off sublimation paper.
- 7. Leave shopping bag to cool on a table.