

## PAROPY SUBLICOTTON LIGHT

### APPLICATION INSTRUCTIONS

#### STEP BY STEP

##### Step 1

Feed material into sublimation printer so that the printer is printing on the printable side (white matte coated side).

##### Step 2

Design your image and resize if necessary. Print your graphic onto the paper.

##### Step 3

Prepress fabric for 5 seconds.

##### Step 4

Place on fabric with image face down.

##### Step 5

Heat apply the transfer onto the fabric. Press at 350°F at 20 seconds. Use heavy pressure.

##### Step 6

Wait a few seconds. Peel backing off cool.

Tip: Gently stretch your fabric by tugging on the sides after pressing. This will help soften up the transfer.

#### APPLICATION

Printing Inks	Sublimation Inks
Print Mode	Cotton, Subli-Light(No Cut)
Image	Mirror
Press Time:	20 seconds
Temperature:	350°F (175°C)
Pressure:	Heavy
Peel:	Cool
Wash Temp.:	Up to 105F (40°C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

#### NOTES

##### Recommended Fabrics

White or Light Colored  
100% cotton  
Poly/cotton blends\* (see note below)  
Poly/foam\* & cotton caps  
Satin

##### Accessories Required

Computer, Sublimation Printer, Heat Press.

##### Printable side

The printable side (white matte coated side) where film peels off.

##### Pressure Settings

To ensure that the coating has properly fused with the fabric, we recommend to use maximum pressure. If this paper is applied with inadequate pressure, the transfer will not wash well.

##### Peeling

This paper is to be peeled warm. Peel seconds after pressing. If you struggle peeling the backing off the shirt, while the fabric is hot, gently tug on the sides of the shirt, the backing will "pop" right out. For glossy finish peel cold.

##### Wash Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F. To increase color vibrancy, it is recommended to iron the image after each launder.

##### Storage

SubliCotton Light has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

\*Some polyester garments may experience discoloration and/or dye migration, prior testing is strongly recommended