

**PAROPY CL TRIMFREE**

**APPLICATION TIPS**

**IDEAL IMAGES**



**Pre-Press Shirt**

To remove moisture and bring the shirt to the correct pressing temperature it is critical that the shirt is pre-pressed prior to applying the transfer.

**Pressure**

TrimFree, as with all transfer papers for light shirts, requires Maximum pressure. Using maximum pressure will ensure the transfer paper will peel correctly and increase the washability of the design. A press that can achieve high pressure is recommended.

**Peeling**

It is important to wait 7 to 10 seconds prior to peeling the transfer. Do not remove the shirt from the press prior to peeling, doing so will cause the transfer to cool too quickly making the transfer difficult to peel.

When peeling, use a slow and consistent motion.

DO NOT cover your transfer with Teflon when pressing TrimFree.

**Fabric Types – 7 to 10 Second Wait Time**

TrimFree will work well on cotton, cotton blends and polyester. Most T-shirt fabrics only require a 7 second wait period prior to peeling, heavier fabrics such as sweat shirt material usually require the full 10 seconds. Because there is such a wide variety to different fabrics we suggest you test your material to determine the best wait time.

**Paper Mode**

For the fuser to properly fuse the toner to the paper we suggest using Heavy Paper or Label Mode. You may need to test 2 or 3 different settings to find the best setting for your printer. To check for good toner adhesion, run your finger across the printed image. If any toner transfers to your finger you should set your paper mode setting on your print driver to a heavier setting.

**Loading and Exit Tray**

TrimFree should be printed using the by-pass tray. If your printer has a rear exit door that will allow the paper to exit straight out the back we suggest you test the paper using this configuration.

**Suitable Graphics**

TrimFree works best with graphics and designs that have solid colors such as corporate logos or plain type.

TrimFree is best suited for logos or graphics, if you are printing large square images or photographs we suggest using Paropy CL 140/145.

**Printers/Copiers Tested**

UNINET	Recommended
CANON	Reommended
XEROX	Recommended
SAMSUNG	Recommended
RICOH	Recommended
HP	Not Recommended
BROTHER	Not Recommended

Although testing has been done on the above brands of printers, it is recommended that you do your own testing due to the many different models in the market.

## PAROPY CL TRIMFREE

### APPLICATION INSTRUCTIONS

#### STEP BY STEP

##### Step 1

Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

##### Step 2

Design your image and resize if necessary.

##### Step 3

Prepress fabric for 5-10 seconds.

##### Step 4

Place imaged CL TrimFree on fabric with image face down.

##### Step 5

Heat apply the transfer onto the shirt. Press at 330-340°F at 25-30 seconds. Use maximum pressure.

##### Step 6

**Do not remove fabric** from heat press. Peel transfer off warm. Wait approximately 7-10 seconds before peeling.

##### Step 7

Repress imaged t-shirt for 30 seconds at 330°F using enclosed silicon sheet. This will seal the coating to allow better wash resistance.

#### APPLICATION

Printer:	Laser Non-Oil
Recommended Paper Mode	Heavy or Label mode
Image:	Mirror
Press Time:	25-30 seconds
Temperature:	330-340°F (165-170°C)
Pressure:	Maximum
Peel:	Warm (wait 7-10 seconds)
Wash Temp.:	Up to 105°F (40°C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

#### NOTES

##### Recommended Fabrics

White or Light colored:  
100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

##### Accessories Required

Computer, Color Laser Printer, Heat Press.

##### Printable side

The printable side is the white matte coated side.

##### Pressure Settings

To ensure that the coating has properly fused with the fabric, we recommend to use maximum pressure. If this paper is applied with inadequate pressure, the transfer will not wash well.

##### Peeling

This paper is to be peeled warm. Peeling should occur 7-10 seconds after pressing. If you struggle peeling the backing off the shirt, while the fabric is hot, gently tug on the sides of the shirt, the backing will "pop" right out. Depending on fabric and toner coverage, wait time before peeling will vary. You should test before commercial production.

##### Care Instructions

Wait 24 hours before washing. Machine wash, warm water only, using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Hang dry recommended.

##### Storage

CL TrimFree has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

## PAROPY CL TRIMFREE PLUS FOIL

### APPLICATION INSTRUCTIONS (1 OF 2)

#### STEP BY STEP

##### Step 1

Feed material into laser printer so that the printer is printing on the printable side (white matte coated side).

##### Step 2

It is recommended to use black only when doing foil. Design your black only image and resize if necessary.

##### Step 3

Prepress fabric for 5-10 seconds.

##### Step 4

Place imaged CL TrimFree on fabric with image face down.

##### Step 5

Heat apply the transfer onto the shirt. Press at 330-340°F at 25-30 seconds. Use maximum pressure.

##### Step 6

**Do not remove fabric** from heat press. Peel transfer off warm. Wait approximately 7-10 seconds before peeling.

#### APPLICATION

Printer:	Laser Non-Oil
Recommended Paper Mode	Heavy or Label mode
Image:	Mirror
Press Time:	25-30 seconds
Temperature:	330-340°F (165-170°C)
Pressure:	Maximum
Peel:	Warm (wait 7-10 seconds)
Wash Temp.:	Up to 105°F (40°C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

#### NOTES

##### Recommended Fabrics

**White, Light, or Dark** colored:  
100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

##### Accessories Required

Computer, Color Laser Printer, Heat Press.

##### Printable side

The printable side is the white matte coated side.

##### Pressure Settings

To ensure that the coating has properly fused with the fabric, we recommend to use maximum pressure. If this paper is applied with inadequate pressure, the transfer will not wash well.

##### Peeling

This paper is to be peeled warm. Peeling should occur 7-10 seconds after pressing. If you struggle peeling the backing off the shirt, while the fabric is hot, gently tug on the sides of the shirt, the backing will "pop" right out. Depending on fabric and toner coverage, wait time before peeling will vary. You should test before commercial production.

##### Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F.

##### Storage

CL TrimFree has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

**ADDITIONAL APPLICATION INSTRUCTIONS, SEE OTHER SIDE**

## PAROPY CL TRIMFREE PLUS FOIL

### APPLICATION INSTRUCTIONS (2 OF 2)

#### STEP BY STEP

##### Step 7

Once you have pressed your TrimFree image onto fabric, place foil on top of the transfer with colored side face up.

##### Step 8

Press at 330-340°F at 25-30 seconds. Use maximum pressure.

##### Step 9

Carefully peel the foil off cold using a consistent and smooth motion.

##### Step 10

Repress imaged t-shirt for 30 seconds at 330°F using enclosed silicon sheet. This will seal the foil to allow better wash resistance.

#### APPLICATION

Application:	Foil
Fabric Color:	White, Light, or Dark colored Fabrics
Recommended image:	All Black
Press Time:	25-30 seconds
Temperature:	330-340°F (165-170°C)
Pressure:	Maximum
Peel:	Cold
Wash Temp.:	Up to 105°F (40°C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

#### NOTES

##### Recommended Fabrics

**White, Light, or Dark** colored:

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

##### Accessories Required

Computer, Color Laser Printer, Heat Press. Imaged CL TrimFree fabric, Foil

##### Pressure Settings

To ensure that the foil has properly fused with the fabric, we recommend to use maximum pressure. If this paper is applied with inadequate pressure, the foil may not stick to fabric

##### Recommended image

It is recommended to use a full black image. This will ensure consistent foil color and that the foil is applied evenly across the whole image.

Having all black image will also help you to see where the foil will be applied prior pressing.

##### Peeling

The foil needs to be peeled cold. If you peel the foil warm or hot, portions of the gold foil may not stick onto the imaged CL TrimFree Transfer.

##### Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F.

##### Storage

CL TrimFree Foil has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Be careful not to unroll the foil before using as it may be difficult to re-roll.