

ULTIMATE LIGHT

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1
Feed material into inkjet printer so that the printer is printing on printable side (transparent coated side).

Step 2
Design your image and place your cut lines. Print and Cut your design mirror image

Step 3
Weed away excess material using tweezers or weeding tool.

Step 4
Prepress fabric for 5 seconds. Do not remove backing from Ultimate Light. Place on shirt with image face down

Step 5
Heat apply the material onto the shirt. Press at 310-330F for 15 seconds. Use medium pressure. Do not use teflon sheets when pressing

Step 6
Peel silicon sheet Cool

MultiTack is not needed to keep small pieces in position. This is because backing does not need to be removed in order to apply the material to shirt.

APPLICATION

Printing Inks	Solvent, Eco Solvent Inks
Image	Mirror
Press Time:	15 sec.
Temperature:	310-330F (155-165C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Cool
Wash Temp.:	Up to 100F (40C)

Do not use teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin
Lycra
Spandex

Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent, Cutter, Heat Press

Printable side

The printable side (Transparent coated side) is on the outside of the roll.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

After Heat Press Application

Please allow 2-4 hours before stretching after pressing

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 140F

Storage

MultiPrint Ultimate Light has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

