

ULTIMATE DARK MATTE

APPLICATION INSTRUCTIONS

STEP BY STEP

- Step 1**
Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).
- Step 2**
Design your image and place your cut lines. Print and Cut your design right reading.
- Step 3**
Weed away excess material using tweezers or weeding tool.
- Optional:
For designs with small pieces, use MultiTack Medium.
- Step 4**
Prepress fabric. Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.
- Step 5**
Heat apply the material onto the shirt. Press at 330°F for 15 seconds. Use medium pressure. Do not use Teflon sheets when pressing.
- Step 6**
Peel silicon sheet warm.

APPLICATION

Printing Inks	Solvent, Eco Solvent
Image	Right Reading
Press Time:	15 seconds
Temperature:	330°F (165°C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75g
Peel:	Warm
Wash Temp.:	Up to 175°F (80°C)

Do not use Teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester*
Poly/cotton blends
Polyester knits*
Polyester mesh*
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent, Cutter, Heat Press

Printable side

The printable side (white matte coated side) is on the outside of the roll.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

After Heat Press Application

Please allow 2-4 hours before stretching after pressing

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 175°F.

Storage

MultiPrint Ultimate Dark Matte has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.



*Some polyester garments may experience dye migration, prior testing should be conducted