

**NYLON REFLECTIVE**

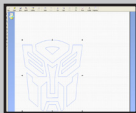
**APPLICATION INSTRUCTIONS**

**STEP BY STEP**

**Step 1**  
Feed material into cutter so that the matte side is face up.



**Step 2**  
Design and cut your graphic in reverse (mirror image).



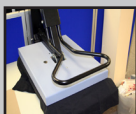
**Step 3**  
Weed away excess material using tweezers or weeding tool.



**Step 4**  
Preheat your fabric and position weeded image on shirt with Glossy side face up.



**Step 5**  
Heat apply the material onto the shirt. See 2 step instruction. Do not use Teflon sheets when pressing.



**Step 6**  
Peel Mylar backing warm.



**Step 7:** Repeat steps 1-6 after cool down.

**APPLICATION**

**Nylon**

	Step 1	Step 2
	First Press	Repress After Cool Down
Press Time:	3-4 seconds	10-15 seconds
Temperature:	295-300°F (145-150°C)	295-300°F (145-150°C)
Pressure:	Light to Medium	Light to Medium
Suggested Blade:	45 degree	N/A
Suggested Force:	120gf	N/A
Peel:	Warm	Warm
Wash Temp.:	N/A	Up to 105°F (40°C)

Do not use Teflon sheets when pressing  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

**NOTES**

**Recommended Fabrics**

Nylon Flags  
Nylon Jackets

**Accessories Required**

Computer, Cutter, Heat Press, Heat Transfer Vinyl

**Cutting Notes**

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 0.5" for lettering & logos.

**Care Instructions**

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 105°F.

**Storage**

MultiCut Nylon Reflective has a 1 year shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles.

**2-Step Heat Application**

In order for Nylon to stick to the shirt fabric perfectly, it is necessary to repress the shirt a second time according to the instructions above.

