

LUSTRE

(Reflective Silver 3M)

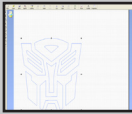
APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1
Feed material into cutter so that the matte side is face up.



Step 2
Design and cut your graphic in reverse (mirror image).



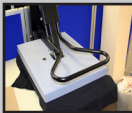
Step 3
Weed away excess material using tweezers or weeding tool.



Step 4
Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5
Heat apply the material onto the shirt. Press at 310-330°F for 15 seconds. Use medium pressure. Do not use Teflon sheets when pressing.



Step 6
Peel Mylar backing warm.



APPLICATION

Reflective

| | |
|------------------|-----------------------|
| Press Time: | 15 seconds |
| Temperature: | 310-330°F (155-165°C) |
| Pressure: | Medium |
| Suggested Blade: | 45 degree |
| Suggested Force: | 160gf |
| Peel: | Warm |
| Wash Temp.: | Up to 140°F (60°C) |

Do not use Teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines.
Do not iron directly onto this material.
Wash Temperature should not exceed 140F

Storage

MultiCut Lustre has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles

