

ULTRA BLOCKOUT

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into cutter so that the matte side is face up.



Step 2

Design and cut your graphic in reverse (mirror image).



Step 3

Weed away excess material using tweezers or weeding tool.



Step 4

Preheat your fabric and position weeded image on shirt with Glossy side face up.



Step 5

Heat apply the material onto the shirt. Press at 310-330°F for 15 seconds. Use medium pressure. Do not use Teflon sheets when pressing



Step 6

Peel Mylar backing warm.



APPLICATION

Color

Press Time:	15 seconds
Temperature:	310-330°F (155-165°C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	120gf
Peel:	Warm
Wash Temp.:	Up to 140°F (60°C)

Do not use Teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Satin

Accessories Required

- Computer, Cutter, Heat Press, Heat Transfer Vinyl

Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 140°F.

Storage

MultiCut-Ultra has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles.

