

## SUBLIMATION

### Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

### Heat Press Setup

Before pressing, test the pressure using a blank mug. The pressure should be **light**. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

**Do not use excessive pressure.** Doing so will damage your mug press and damage your mug.

### Pressing

1. Tape imaged sublimation paper onto your mug. Place image toward the mug.
2. Ensure that you have set the correct temperature & time for your mug press model. Temperatures & times are listed below.
3. Place the mug into your mug press. Ensure mug press has reached temperature.
4. Close Mug Press.
5. a) Mug presses with idle temperature will start raising the temperature until press temperature is reached. Then it will start counting down.\  
b) Mug presses without an idle temperature will start counting down immediately.  
**Note:** It is normal to see the temperature lower when you close the press. This has been accounted for.
6. Once pressing is done, immediately peel off sublimation paper.
7. **Dunk in warm water. Leave on Table to dry.**

### Temperatures and Times

Joto Single Station Mug Press (E-HP-JMP-1S2E)/ Joto Dual Station Mug Press (E-HP-JMP-2S5E)/ Joto 5 in 1 Mug Press (E-HP-JMP-51)

**Press Temperature:** 360°F (180°C) **Time:** 160 seconds

Phoenix Mug Press (E-HP-PNX-FW)

**Idle Temperature:** 300°F (150°C) **Press Temperature:** 360°F (180°C)

**Time:** 240 seconds

### For Technical Support and to Re-Order

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