

Full Color Frosted Mug

LASER TRANSFER

Printing

When using a laser transfer paper, please refer to the instructions come with the paper. All images should be **MIRRORED** unless specified below.

Important

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Unless using a white toner laser printer, we recommend to use a black and white image for the best results.

Heat Press Setup

Before pressing, test the pressure using a blank mug. The pressure should be **medium to heavy** if using Paropy CL Ceramic Plus. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

Do not use excessive pressure. Doing so will damage your mug press and damage your item.

Pressing

OVERVIEW

For Paropy Ceramics Plus:

Press Temperature: 300° F for 150-180 secs (1:30-3:00)

Medium to Heavy Pressure, cold peel

1. Tape imaged transfer paper onto your mug. Place image facing the mug. Leave a 0.5" margin between the top rim and the top of your image.
2. Set the mug press at **300° F** for **150-180** seconds. If your press has an idle and press temperature setting, adjust the time accordingly.
3. Ensure mug press has reached temperature. Place the mug into your mug press.
4. Close Mug Press.
5. Once pressing is done, open mug press, and take mug out of press. Use gloves or heat resistant cloth to handle the hot mug.
6. Leave on the table to cool. **Do not dunk in water.**
7. Peel off transfer paper.

Caution: The Mug is extremely hot when in the heat press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time.

For Technical Support and to Re-Order

Tel: 1-800-565-5686 | Fax: 1-800-565-5622 | www.jotoimagingssupplies.com
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SUBLIMATION

Printing

When using SubliJet refer to the PowerDriver Manual or if using Epson or another brand of ink use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

Heat Press Setup

Before pressing, test the pressure using a blank mug. The pressure should be light. Adjust pressure accordingly. Ensure that your mug press has reached the idle or press temperature before using.

Do not use excessive pressure. Doing so will damage your mug press and damage your mug. We recommend B&W images for better results!

Pressing

- 1.) Tape imaged sublimation paper onto your mug. Place image toward the mug.
 - 2.) Ensure that you have set the correct temperature & time for your mug press model. Temperatures & times are listed below.
 - 3.) Place the mug into your mug press. Ensure mug press has reached temperature.
 - 4.) Close Mug Press.
 - 5a.) Mug presses with idle temperature will start raising the temperature until press temperature is reached. Then it will start counting down.
 - 5b.) Mug presses without an idle temperature will start counting down immediately.
- Note:** It is normal to see the temperature lower when you close the press. This has been accounted for.
- 6.) Once pressing is done, immediately peel off sublimation paper.
 - 7.) **Dunk in warm water. Leave on Table to dry.**

Temperatures and Times

Joto Single Station Mug Press (E-HP-JMP-1S2E)/ Joto Dual Station Mug Press (E-HP-JMP-2S5E)/ Joto 5 in 1 Mug Press (E-HP-JMP-51)

Press Temperature: 360F (180C) **Time:** 160 seconds

Phoenix Mug Press (E-HP-PNX-FW)

Idle Temperature: 300 (150C) **Press Temperature:** 360F (180C) **Time:** 240 seconds

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