

# CL 120

## APPLICATION INSTRUCTIONS

### STEP BY STEP

#### Note:

See enclosed diagram for printable side

#### Step 1

Feed material into laser printer so that the printer is printing on the printable side (see above note).

#### Step 2

Design your image and resize if necessary.

#### Step 3

Prepress fabric for 5-10 seconds.

#### Step 4

Place on shirt with image face down.

#### Step 5

Heat apply the transfer onto the fabric. Press at 360-400°F at 10-18 seconds. Use high pressure. Do not use Teflon sheets when pressing.

#### Step 6

Release press, gently tug at side of shirt and peel backing paper off while hot. After peeling off the backing paper, gently tug sideways along each side of the image. This will soften the feel of the transfer on the shirt.

### APPLICATION

Printer	Canon, Minolta	Xerox, Ricoh
Paper Mode	Heavy to Label*	Heavy to Label*
Image	Mirror	Mirror
Press Time:	10-12 seconds	15-18 seconds
Temperature:	360-380°F (180-190°C)	380-400°F (190-200°C)
Pressure:	High	High
Peel:	Warm (3 seconds)	Warm (3 seconds)
Wash Temp.:	Up to 105°F (40°C)	Up to 105°F (40°C)

\*Do not use Teflon sheets when pressing  
These settings are recommended, you may need to conduct your own tests  
All technical information and recommendations are based on tests we have conducted.  
Users should conduct their own tests before proceeding

### NOTES

#### Recommended Fabrics

White or Light Colored  
100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

#### Accessories Required

Computer, Color Laser Printer,  
Heat Press.

#### Pressure Settings

To ensure that the coating has properly fused with the fabric, we recommend to use maximum pressure. If this paper is applied with inadequate pressure, the transfer will not wash well.

#### Peeling

This paper is to be peeled 3 seconds after pressing. Gently tug along either side of the image, this will soften the feel of the transfer on the shirt.

#### MousePads

For mouse pads use medium pressure and press at 385°F for 10 seconds and peel hot.

#### Care Instructions

Wait 24 hours before washing.  
Machine wash using mild detergent.  
Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F.

#### Storage

New CL has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.