

# 3oz Colored Enamel Mug

## SUBLIMATION (Mug Press)

### Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a "ghost" image).

### Oven Setup

Before pressing, test the pressure using a blank enamel mug. The pressure should be light. Adjust pressure accordingly Ensure that your mug press has reached the idle or press temperature before using.

The enamel mug must have the top rim edge hanging out of the mug press. Ensure that the top rim is not affecting the pressure.

**Do not use excessive pressure.** Doing so will damage your mug press and damage your mug.

**Important!** You must place two enamel cups in a mug press with the bottom facing each other. It will help to stabilize them. Make sure you are using the **1.5oz Mug Element**.

### Pressing

**Press Temperature: 360°F for 180 seconds (3:00)**

**Light Pressure, hot peel**

**Please download our template for maximum print area.**

1. Tape imaged sublimation paper onto your enamel mug. Image facing the mug. Leave a 0.5" margin between the top rim and the top of your image.
2. Set the mug press at 360°F for 180 seconds. If your press has an idle and press temperature setting, adjust the time accordingly.  
Ensure the mug press has reached temperature, place the mug into your mug press.
3. Place another mug with bottom facing each other to help stabilize.
4. Close the Mug Press.
5. Once pressing is done, open the mug press, and take mug out of the press.  
Use gloves or heat-resistant cloth to handle the hot mug.
6. Peel sublimation paper off.
7. Leave on the table to cool. Do not dunk in water.

**Caution:** Enamel Mug is extremely hot when in the heat press, do not handle with bare hands

Note: Temperature and time settings are only a guide/starting point, some mug presses may require some fine tweaking of the temperature and time

### For Technical Support and to Re-Order

Tel: 1-800-565-5686 | Fax: 1-800-565-5622 | [www.jotoimagingssupplies.com](http://www.jotoimagingssupplies.com)  
Blaine WA, Las Vegas NV, Nashville TN, Coquitlam BC, Toronto ON

# 3oz Colored Enamel Mug

## SUBLIMATION (Convection Oven)

### Printing

When using SubliJet refer to the Sawgrass Print Manager Manual. If using Epson or another brand of ink, use the instruction manual provided from the vendor you purchased your ink from. All images should be MIRRORED unless specified below.

### Important

When the image is printed, it may look dull on the paper—this is normal. Trim the image to make it easier to position on your item. Secure your image to the object with heat tape to keep it from slipping or shifting.

When pressing is done, Open the press slowly and gently remove the object and remove the paper (be careful not to let the paper shift across the surface of the object, or you may create a “ghost” image).

### Oven Setup

In order to print all the way around the mug, Trim your printed image to approximately 8” x 3-1/2” in size. This will leave about 1/8” of space between the image and the top/bottom of your mug. However, logos can be printed onto the mug with an 8.5” x 11” sheet.

**Do not use excessive pressure.** Doing so will damage your mug press and damage your mug.

### Curing

**Convection Oven Temperature: 370-375° F for 5-6 minutes**  
**Hot peel.**

**Please download our template for maximum print area.**

1. Set the convection oven at **370-375° F for 5-6 minutes.**
2. Ensure convection oven has reached the set temperature
3. Align the paper near the handle so that there is about ¾” of space between each side of the handle and the paper.
4. Secure the image in place using a heat resistant tape.
5. Cover the mug with a piece of standard copy paper cut to the size of the image. This can be secured with heat resistant tape as well.
6. Attach mug wrap and place the mug upside down on middle rack in convection oven.
7. Once the timer counts to zero, open convection oven, and take mug out.  
Use gloves or heat resistant cloth to handle the hot mug.
8. Remove the mug wrap, then peel sublimation paper off.
9. Leave on table to cool or **dunk in water.**

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