

PAROPY SUBLICOTTON DARK

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into sublimation printer so that the printer is printing on the printable side (white matte coated side).

Step 2

If you are using a cutter, design your image and place your cut lines. Print and Cut your design right reading.

Step 3

Weed away excess material using tweezers or weeding tool.

Step 4

Prepress fabric for 5 seconds. Remove backing material and place on fabric with image face up. Place imaged-side backing sheet on top of image.

Step 5

Heat apply the material onto the shirt. Press at 375°F at 20-25 seconds. Use medium pressure.

Step 6

Peel backing sheet immediately.

APPLICATION

Printing Inks	Sublimation Inks
Print Mode	Cotton, PrintLAT-Sublicotton
Image	Right Reading
Press Time:	20-25 seconds
Temperature:	375°F (190°C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75gf
Peel:	Hot
Wash Temp.:	Up to 105°F (40°C)

*Do not use Teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

Black or Dark Colored
100% cotton
Poly/cotton blends* (see note below)
Poly/foam* & cotton caps
Satin

Accessories Required

Computer, Sublimation Printer, Heat Press. Cutter/Plotter Optional.

Printable side

The printable side (white matte coated side) where film peels off.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Care Instructions

Wait 24 hours before washing.
Machine wash using mild detergent.
Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 105°F.

Storage

SubliCotton Dark has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

Non-Continuous Parts

This paper cannot be used with Tack. Try to design the material without any non-continuous parts. You can also hand place non-continuous parts on to your shirt.

*Some polyester garments may experience discoloration and/or dye migration, prior testing is strongly recommended