

SUBBLOCK

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

Step 2

Design your image and place your cut lines. Print and Cut your design right reading.

Step 3

Weed away excess material using tweezers or weeding tool.

Optional:

For designs with small pieces, use MultiTack. Please see instructions for MultiTack

Step 4

Do not prepress shirt. Remove backing material and place on shirt with image face up. Place silicon sheet on top of image.

Step 5

Heat apply the material onto the shirt. Press at 275°F for 15 seconds. Use medium pressure. Do not use Teflon sheet when pressing.

Step 6

Peel silicon sheet warm.

APPLICATION

Printing Inks	Solvent, Eco Solvent Inks
Image	Right Reading
Press Time:	15 seconds
Temperature:	275°F (135°C)
Pressure:	Medium
Suggested Blade:	45 degree
Suggested Force:	40-75gf
Peel:	Warm
Wash Temp.:	Up to 100°F (40°C)

Do not use Teflon sheets when pressing
All technical information and recommendations are based on tests we have conducted.
Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent inks, Cutter, Heat Press,

Printable side

The printable side (white matte coated side) is on the outside of the roll.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Block Out Effect

For best block out effect, it is not recommended to preheat fabric before pressing.

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 100°F.

Storage

MultiPrint SubBlock has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

